



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3935-2

Job Sheet 177618



Part No: D3935-2

Job Qty: 2 ea

Part Name: Pylon Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/29/18

Created By: Michelle Gagnon-Donovan

Type: ~~Stock~~ sold

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/29/18	0.00	0.00	Start Up Waterjet		ac 18/05/16
100	Waterjet	8 pcs		5/29/18	0.00	2.33	Waterjet1		ac 18/05/16
110	QC	8 pcs		5/29/18	0.00	0.00	QC2 Waterjet-3		ac 18/05/16
120	QC	8 pcs		5/29/18	0.00	0.00	QC8-3		38
130	Packaging	8 pcs		5/29/18	0.00	0.00	Packaging3		DAS 9-89
140	QC21-SA	8 Ea		5/29/18	0.00	0.00	QC21		21 9-89 MAY 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	69.5200 sf (8.69 ea)	90-Start up Operation	5038438

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	70	3,346	0

Part Specifications

Specifications could not be found.

Plex 5/15/18 11:16 AM Dart.Gagnon.Michelle



Container No: S072092



Part: D3935-2

Job No: 177618

Serial No/Batch: S072092

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 05/16/18

DART AEROSPACE LTD		Work Order:	177618
Description: Pylon Wall Protector, RH		Part Number:	D3935-2
Inspection Dwg: D3935 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50	1		Tape	
9.00	+/-0.030	9.00	1			
14.70	+/-0.030	14.70	1			
16.20	+/-0.030	16.20	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
8.05	+/-0.030	8.05	1			
15.05	+/-0.030	15.05	1			
19.00	+/-0.030	19.00	1			
19.25	+/-0.030	19.25	1			
20.25	+/-0.030	20.25	1			
23.25	+/-0.030	23.25	1			
24.35	+/-0.030	24.35	1			
29.25	+/-0.030	29.25	1			
32.75	+/-0.030	32.75	1			
0125	+/-0.010	1.124	1			

Measured by:	pc	Audited by:	DAG 38	Preliminary Approval:	N/A
Date:	18/05/16	Date:	MAY 17 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	